

## Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO30389 Receipt Dates from 11/13/2015 to 11/13/2015

add, minor changes in

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name			VC-COP001	Thyssenkrupp Materials CA Ltd							
PO30389	12		M7075T6B1.000X7.0 f 00		11/13/2015	11/13/2015	12.0400	\$29.38	0.0000	0	\$353.72
CAD	No		7075-T6 BAR 1.000" f X 7.000" m133609		12.0400	DCUSER		\$353.72	0.0000	0	
	13		M7075T6B1.500X1.5 f 00		11/18/2015	11/13/2015	22.0000	\$15.61	0.0000	0	\$343.40
No			7075 T6 BAR 1.500 f x 1.500 m133609		22.0000	DCUSER		\$343.40	0.0000	0	
	14		M7075T6B3.500X02. f 000		11/18/2015	11/13/2015	17.0000	\$35.04	0.0000	0	\$595.63
No			7075-T6 BAR 3.500' f X 2.000" (Cut into 51" pieces) m133609		17.0000	DCUSER		\$595.63	0.0000	0	
	15		M7075T6B4.000X4.0 f 00		11/13/2015	11/13/2015	16.0000	\$84.89	0.0000	0	\$1,358.28
No			7075-T6 BAR 4.000" f X 4.000" m133609		16.0000	DCUSER		\$1,358.28	0.0000	0	
<b>Total Received Quantity:</b> <b>Total Qty to Inspect (PO U/M):</b> <b>Total Reject Quantity:</b> <b>Total Receipt Value:</b> <b>Total Balance Due Quantity:</b>											67.0400 0.0000 0.0000 \$2,651.03 0.0000

B I L L O F L A D I N G

Ship From:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 963742  
 Ship Date 12Nov15 at 10:41 From PFW  
 Probill  
 Via VIM DELIVERY  
 FOB CONCORD  
 Frt PREPAID  
 Route 0- 0 Manifest  
 Vhcle Trailer  
 Slp STAN IVERS (905-532-1350)  
 Sold To: ( 20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7  
 Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-865377- 1 Your PO # 30389  
 ALUMINUM PLATE 7075-T651  
 .375" THICK X 8.0000" X 96.0000"  
 back order

2) Our Order PEC-865377- 2 Your PO # 30389  
 ALUMINUM PLATE 7075-T651  
 1.00" THICK X 7.0000" X 96.0000"

Heat Number Tag No  
 718764 643196

Quantity PCS Wt LBS  
 4.67 SFT 1 68

MTR

3) Our Order PEC-865377- 3 Your PO # 30389  
 Part # ++.03-.124 Rel #  
 ALUMINUM PLATE 7075-T651  
 1.50" THICK X 1.5000" X 132.0000"

Heat Number Tag No  
 1550017363 643197

Quantity PCS Wt LBS  
 2.75 SFT 2 63

MTR

4) Our Order PEC-865377- 4 Your PO # 30389  
 Part # TOL ++ .030-.260" Rel #  
 ALUMINUM PLATE 7075-T651  
 3.50" THICK X 2.0000" X 51.0000"  
 GRAIN DIRECTION ALONG THE 51.00 INCH DIM

Heat Number Tag No  
 1450012661 643198

Quantity PCS Wt LBS  
 2.83 SFT 4 150

MTR

5) Our Order PEC-865377- 5 Your PO # 30389  
 STAINLESS STEEL PLATE 304L  
 .50" THICK X 2.5000" X 120.0000"

Page: 1 ....Continued

SAS-11-13

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001TPS/GST TVH/HST # 140223934 RT0001

726

B I L L O F L A D I N G

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 963742  
Ship Date 12Nov15 at 10:41 From PFW  
Probill  
Via VIM DELIVERY  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

B I L L O F L A D I N G

back order

TOTAL: Tags 3 PCS 7 LBS 281

Heat Number \*\*\* Chemical Analysis \*\*\*  
1450012661

ADDD ON TO 865177 AND 865173 SUR-CHARGE ADDED

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL 3 BDLS GW. 335 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*  
\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*  
\* WE STOCK STAINLESS STEEL \*  
\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*  
\*\*\*\*\*  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

15-11-13

3 Planch

Page: 2 .... Last

ALUMINIUM - LAITON - CUIVRE - PLASTIQUE - ACIER INOX  
ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

# B I L L O F L A D I N G

Ship From:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 963852  
 Ship Date 13Nov15 at 16:33 From PFW  
 Probill  
 Via VIM DELIVERY  
 FOB CONCORD  
 Frt PREPAID  
 Route 0- 0 Manifest  
 Vhcle Trailer  
 Slp STAN IVERS (905-532-1350)  
 Sold To: ( 20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7  
 Tel: 613-632-9577 Fax: 613-632-1053

## B I L L O F L A D I N G

1) Our Order PEC-865181- 3 Your PO # 30389  
 Part # TOL ++ /-- .145" Rel #  
 ALUMINUM PLATE 7075-T651 US1 TESTED  
 4.00" THICK X 4.0000" X 32.0000"  
 \*\* GRAIN DIRECTION ALONG THE 32.00 INCH DIM \*\*

Heat Number Tag No  
 155017364 474324

Quantity PCS Wt LBS  
 5.33 SFT 6 331

TOTAL: Tags 1 PCS 6 LBS 331

ADDD ON TO 865177 AND 865173 SUR-CHARGE ADDED

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
 TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
 \*\* REFERENCED ON IT \*\*

TOTAL 1 SKID GW. 365 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
 CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*

\* WE STOCK STAINLESS STEEL \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

Page: 1 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

## B I L L O F L A D I N G

No: PEC 963852

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 13Nov15 at 16:33 From PFW  
Probill  
Via VIM DELIVERY  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

## B I L L O F L A D I N G

\*\*\*\*\*  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 2 .... Last

ALUMINIUM • CARTON • CUIVRE • PLASTIQUE • ACIER INOX  
ALUMINUM • PAPER • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001



## INSPECTION CERTIFICATE № 13.33168

EN 10204 - 3.1



Certified by Russian Register

2

Consigner: KAMENSK URALSKY METALLURGICAL WORKS 6, Zavodskaya Str., Kamensk Uralsky, Sverdlovsk Region, 623405, Russia Tel: (3439) 39 52 22 Fax: (3439) 39 50 88				JOINT STOCK COMPANY						
Consignee: Thyssen Krupp Materials NA				Quantity, pcs: 12						
Contract No.: N14732-S				Net Weight, kg: 2700						
P.O. No.: 5400201342-R01				S.O. No.: N14732						
Article No.: ALFLR03209 Item				Lot No.: 1						
				Package No.: 628838, 628839						
Description of Goods: Plates				Requirements on the Products:						
Grade of Product		Dimensions, inch/mm		Material conforms to quality of alloy: 7075 T851						
DAS 14 9-89		1"X48.5"X96.5" 26.400X1231.9X2451.1		Product conforms to all requirements of: ASTM-B209-10 AMS-QQ-A250/19 AMS4045K, This product conforms to European Union RoHS Directive 2002/95/EC						
Mechanical Properties										
The Condition of Tested Standards	Lot No.	Cast No.	Quantity sample	Tensile Strength		Yield Strength (0.2% offset)		Elongation, %		Hardness, HB
				ksi	ksi	ksi	ksi	ksi	ksi	
				min	max	min	max	min	max	
Required				78.0	-	68.0	-	7.0	-	-
	718764	20-6312	8	81.1	83.1	70.3	74.5	12.0	13.5	-
Chemical Composition, %										
Element	Carbon Si	Iron Fe	Copper Cu	Manganese Mn	Magnesium Mg	Chromium Cr	Nickel Ni	Zinc Zn	Titanium Ti	Zirconium Zr
Required	0.4	0.5	1.2-2.0	0.3	2.1-2.8	0.18-0.28	-	5.1-6.1	0.2	-
Contents	0.04	0.16	1.3	0.01-0.02	2.4	0.18	-	5.7	0.03	-
Element	Ti+Zr	Na	Tin Sn	Silicon Si	Plumbum Pb	Mn+Cr	Ca	Other Elements		Al
								Each	Total	
Required	-	-	-	-	-	-	-	0.05	0.15	remainder
Contents	-	-	-	-	-	-	-	0.05	0.15	remainder
Other Tests										
Method	Macro-structure	Micro-structure	UT	Electro-conductivity	SCF	Contents H <sub>2</sub> of metals cm <sup>3</sup> /100gr	Mercury - Free "Russia is country of melt and manufacture"			
Result	-	-	-	-	-	0.22				

On behalf:

QAO KUMZ

Date:

22.11.13

Inspector:

S.V. Semyanikova

Inspection Department Engineer

N.V. Alekhina



Form № QAD/3-001, Revision 01

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD

Del.: 2404198036

CstAr

CstOr 271186

Wgt.: 68 LB

Date 11/09/2015



INSPECTION CERTIFICATE (EN 10204/3.1)

Page 1 / 2

Certificate No. : 2016050131  
Customer : THYSSENKRUPP MATERIALS NA  
CBS ELKHART 1015 SAINT JEROME STREET, ST.  
JOSEPHMISHAWAKA, IN, 46544, US  
Mat No. : ALFLR00998  
Purchase Order No. : 5400251583-R01  
Alloy : 7075  
Batch No. : 1550017363  
Cast No. : ZJ77502-1-15-0154  
Dimensions : 1.500x72.50x144.50 inch  
Master standard : ASTM B209-2010, AMS4045K, AMS-QQA-250/12A

Temper : T651  
Quantity : 3  
Material Type : Plate

TECHNOLOGICAL PROPERTIES

Mechanical properties:

Spec. : ASTM B209-2010, AMS4045K, AMS-QQA-250/12A

	Pl-No.	Spec No.	Rp1.0	Rp0.2 Ksi	Rm Ksi	A4d %	Z	Rp/Rm
LT Min	-	-	-	67	77	6	-	-
Max	-	-	-	-	-	-	-	-
Act	1	-	-	75.0	85.4	12.9	-	-
Act	1	-	-	75.0	85.1	13.4	-	-

Chemical Composition in %, Remainder Al

Spec. : ASTM B209-2010, AMS4045K, AMS-QQA-250/12A

	Si	Fe	Cu	Mn	Mg	Gr	Zn	Ti	Others each	Others total
Min	0.00	0.00	1.20	0.00	2.10	0.18	5.10	0.00	0.00	0.00
Max	0.40	0.50	2.00	0.30	2.90	0.28	6.10	0.20	0.05	0.15
Act	0.044	0.112	1.761	0.011	2.470	0.195	5.782	0.0332	0.0076	0.0211

Other tests

DAS  
14 15/11/16  
9-89

DIMENSIONAL CONTROL : OK  
SURFACE CONTROL : OK

MELTED AND MANUFACTURED IN THE PEOPLE'S REPUBLIC OF CHINA.

CERTIFIED THAT THE WHOLE OF THE SUPPLIES DETAILED HEREON HAVE BEEN INSPECTED, TESTED AND  
UNLESS OTHERWISE STATED ABOVE, CONFORM IN ALL RESPECTS WITH THE REQUIREMENTS OF THE  
SPECIFICATION CONTRACT OR ORDER. WE CONFIRM, THAT QUALITY SYSTEM OF ALERIS ALUMINUM  
(ZHENJIANG) CO., LTD. IS IN ACCORDANCE WITH AS 9100C AND ISO 9001 IN THE RELEVANT VALID  
VERSION AND CERTIFICATED BY AN ACCREDITED 3RD PARTY.

Valid quality management system approvals see: [www.aleris.com](http://www.aleris.com)  
QA-CF-02C

Page 1 / 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD

Del.: 2404198041

CstAr

CstOr 271186

Wgt.: 63 LB

Date 11/09/2015

*Tomas Sanchez*

Aleris Aluminum (Zhenjiang) Co., Ltd  
No.1 Caijia Road, Jingkou Industrial Park, Zhenjiang, Jiangsu  
212141, China



INSPECTION CERTIFICATE (EN 10204/3.1)

Page 2 / 2

Certificate No. : 2015050131  
Customer : THYSSENKRUPP MATERIALS NA  
CBS ELKHART 1015 SAINT JEROME STREET, ST.  
JOSEPHMISHAWAKA, IN, 46544, US  
Mat No. : ALFLR00998  
Purchase Order No. : 5400251583-R01  
Alloy : 7075 Temper : T651  
Batch No. : 7650017383 Quantity : 3  
Cast No. : 2177502-1-15-0154 Material Type : Plate  
Dimensions : 1.500x72.50x144.50 inch  
Master standard : ASTM B209-2010, AMS4046K, AMS-QQA-250/12A

MATERIAL CONFORMS TO THE REQUIREMENTS OF EUROPEAN UNION DIRECTIVE 2011/65/EU (ROHS).

Quality Assurance, 2015-May-13

DAS  
14  
9-89

15/11/16

Valid after signature

*Xiaobo Bai*

Xiaobo Bai

Valid quality management system approvals see: [www.aleris.com](http://www.aleris.com)  
QA-CE-02C

Page 2 / 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD

Del.: 2404198041

CstAr

CstOr 271186

Wgt.: 63 LB

Date 11/09/2015

*Thomas Sanchez*



INSPECTION CERTIFICATE (EN 10204/3.1)

Page 1 / 2

Certificate No. : 2014120312  
Customer : THYSSENKRUPP MATERIALS NA  
CBS ELKHART 1015 SAINT JEROME STREET, ST. JOSEPH,  
MISHAWAKA, IN, 46544, US  
Purchase Order No. : 5400237047-R01  
Material No. : ALFLR00566  
Alloy : 7075  
Batch No. : 1450012661  
Dimensions : 3.500x72.50x144.50inch  
Master standard : ASTM B209-2010, AMS4045K, AMS-QQ-A250/12A

Temper  
Quantity

: T651  
: 2

TECHNOLOGICAL PROPERTIES

Mechanical properties:

Temper: T651

ASTM B209-2010, AMS4045K, AMS-QQ-A250/12A

	Pl-No.	Spec.No.	Rp1.0	Rp0.2 Ksi	Rm Ksi	A4d %	Z	Rp/Rm
LT Min	-	-	-	58.0	71.1	5.0	-	-
Max	-	-	-	-	-	-	-	-
Act	1	-	-	60.9	75.1	14.4	-	-
Act	1	-	-	61.2	75.3	13.8	-	-

Chemical Composition in %, Remainder Al

Alloy: 7075

Cast No. : ZJ77502-1-14-0927

Alloy Spec. : ASTM B209-2010, AMS4045K, AMS-QQ-A250/12A

DAS  
14  
9-89

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others each	Others total
Min	0.00	0.00	1.20	0.00	2.10	0.18	5.10	0.00	0.00	0.00
Max	0.40	0.50	2.00	0.30	2.90	0.28	6.10	0.20	0.05	0.15
Act	0.037	0.077	1.682	0.005	2.410	0.201	5.961	0.0355	0.0084	0.0267

Other tests

DIMENSIONAL CONTROL: OK

SURFACE CONTROL: OK

MELTED AND MANUFACTURED IN THE PEOPLE'S REPUBLIC OF CHINA.

CERTIFIED THAT THE WHOLE OF THE SUPPLIES DETAILED HEREON HAVE BEEN INSPECTED, TESTED AND, UNLESS OTHERWISE STATED ABOVE, CONFORM IN ALL RESPECTS WITH THE REQUIREMENTS OF THE SPECIFICATION, CONTRACT OR ORDER. WE CONFIRM, THAT QUALITY SYSTEM OF ALERIS ALUMINUM (ZHENJIANG) CO., LTD. IS IN ACCORDANCE WITH AS 9100C AND ISO 9001 IN THE RELEVANT VALID VERSION AND CERTIFICATED BY AN ACCREDITED 3RD PARTY.

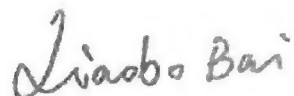
INSPECTION CERTIFICATE (EN 10204/3.1)

Page 2 / 2

Certificate No. : 2014120312  
Customer : THYSSENKRUPP MATERIALS NA  
CBS ELKHART 1015 SAINT JEROME STREET, ST. JOSEPH,  
MISHAWAKA, IN, 46544, US  
Purchase Order No. : 5400237047-R01  
Material No. : ALFLR00566  
Alloy : 7075 Temper : T651  
Batch No. : 1450012661 Quantity : 2  
Dimensions : 3.500x72.50x144.50inch  
Master standard : ASTM B209-2010, AMS4045K, AMS-QQ-A250/12A

Quality Assurance, 2014-Dec-18

Valid after signature



Xiaobo Bai



# INSPECTION CERTIFICATE (EN 10204/3.1)

Page 1 / 2

Certificate No. : 2015050540  
Customer : THYSSENKRUPP MATERIALS NA  
CBS ELKHART 1015 SAINT JEROME STREET, ST.  
JOSEPHMISHAWAKA, IN, 46544, US  
Mat No. : ALFLR00369  
Purchase Order No. : 5400251583-R01  
Alloy : 7075  
Batch No. : 1550017364  
Cast No. : 2177502-1-15-0297  
Dimensions : 4.000x72.50x144.50 inch  
Master standard : ASTM B209-2010, AMS4045K, AMS-QQA-250/12A

Temper : T651  
Quantity : 2  
Material Type : Plate

## TECHNOLOGICAL PROPERTIES

### Mechanical properties:

Spec.: ASTM B209-2010, AMS4045K, AMS-QQA-250/12A

	Pl-No.	Spec.No.	Rp1.0	Rp0.2 Ksi	Rm Ksi	A4d %	Z	Rp/Rm
LT Min	-	-	-	54	67	3	-	-
Max	-	-	-	-	-	-	-	-
Act	1	-	-	59.6	74.4	13.3	-	-
Act	1	-	-	58.7	73.5	13.3	-	-

### Chemical Composition in %, Remainder Al

Spec.: ASTM B209-2010, AMS4045K, AMS-QQA-250/12A

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others each	Others total
Min	0.00	0.00	1.20	0.00	2.10	0.18	5.10	0.00	0.00	0.00
Max	0.40	0.50	2.00	0.30	2.90	0.28	6.10	0.20	0.05	0.15
Act	0.041	0.070	1.846	0.008	2.488	0.194	5.738	0.0260	0.0064	0.0213

### Other tests

DIMENSIONAL CONTROL: OK

SURFACE CONTROL: OK

MELTED AND MANUFACTURED IN THE PEOPLE'S REPUBLIC OF CHINA.

CERTIFIED THAT THE WHOLE OF THE SUPPLIES DETAILED HEREON HAVE BEEN INSPECTED, TESTED AND, UNLESS OTHERWISE STATED ABOVE, CONFORM IN ALL RESPECTS WITH THE REQUIREMENTS OF THE SPECIFICATION, CONTRACT OR ORDER. WE CONFIRM, THAT QUALITY SYSTEM OF ALERIS ALUMINUM (ZHENJIANG) CO., LTD. IS IN ACCORDANCE WITH AS 9100C AND ISO 9001 IN THE RELEVANT VALID VERSION AND CERTIFICATED BY AN ACCREDITED 3RD PARTY.

Valid quality management system approvals see: [www.aleris.com](http://www.aleris.com)  
QA-CE-02C

Page 1 / 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD

Del.: 2404199643

CstAr

CstOr 271195

Wgt.: 331 LB

Date 11/10/2015

*Tomas Sanchez*

INSPECTION CERTIFICATE (EN 10204/3.1)


Page 2 / 2

Certificate No. : 2015050540  
Customer : THYSSENKRUPP MATERIALS NA  
CBS ELKHART 1015 SAINT JEROME STREET, ST.  
JOSEPHMISHAWAKA, IN, 46544, US  
Mat No. : ALFLR00369  
Purchase Order No. : 5400251583-R01  
Alloy : 7075 Temper : T651  
Batch No. : 1550017364 Quantity : 2  
Cast No. : ZJ77502-1-15-0297 Material Type : Plate  
Dimensions : 4.000x72.50x144.50 inch  
Master standard : ASTM B209-2010, AMS4045K, AMS-QQA-250/12A

MATERIAL CONFORMS TO THE REQUIREMENTS OF EUROPEAN UNION DIRECTIVE 2011/65/EU (ROHS).

Quality Assurance, 2015-May-26

Valid after signature



Xiaobo Bai

From: ThyssenKrupp Materials NA  
Cust. THYSSENKRUPP MATERIALS CA LTD Del.: 2404199643  
CstAr CstOr 271195  
Wgt.: 331 LB Date 11/10/2015



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL 7075T6  
 DATE: 15/11/16

PO / BATCH NO: 30389/133609

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 8' 22'  
 QUANTITY INSPECTED: 8' 22'  
 QUANTITY REJECTED: \_\_\_\_\_

THICKNESS ORDERED: 1.500 X 1.506  
 THICKNESS RECEIVED: 1.600 X 1.600  
 SHEET SIZE ORDERED: \_\_\_\_\_  
 SHEET SIZE RECEIVED: \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL	(Y)	N	
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT MATERIAL	(Y)	N	
CORRECT REF # TO LINK CERT	(Y)	N	
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

*testers located in the Quality Office*

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>14</u> DATE: <u>15/11/16</u>	SIGNED OFF BY: _____ DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 7075T6  
DATE: 15/11/16

PO / BATCH NO.: 30389/133609

MATERIAL CERT REC'D: yes  
QUANTITY RECEIVED: 8  
QUANTITY INSPECTED: 8  
QUANTITY REJECTED: \_\_\_\_\_

THICKNESS ORDERED: 1.00 X 7.00  
THICKNESS RECEIVED: 1.00 X 7.00  
SHEET SIZE ORDERED: \_\_\_\_\_  
SHEET SIZE RECEIVED: \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

*testers located in the Quality Office*

## QC 18 INSPECTION

## ENGINEERING SIGNOFF (if required)

INSPECTED BY: 14  
DATE: 15/11/16

SIGNED OFF BY: \_\_\_\_\_  
DATE: \_\_\_\_\_

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 7075 T6  
DATE: 15/11/16

PO / BATCH NO.: 30389/133609

MATERIAL CERT REC'D 481  
QUANTITY RECEIVED 17'  
QUANTITY INSPECTED: 17'  
QUANTITY REJECTED: \_\_\_\_\_

THICKNESS ORDERED 3.50 X 2.00  
THICKNESS RECEIVED 3.670 X 2.050  
SHEET SIZE ORDERED: \_\_\_\_\_  
SHEET SIZE RECEIVED \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y N	
CORROSION	Y <input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y N	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

*testers located in the Quality Office*

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>38</u>	SIGNED OFF BY: _____		
DATE: <u>15/11/16</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 7075T6  
 DATE: 15/11/16

PO / BATCH NO.: 30389/133609

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 16  
 QUANTITY INSPECTED: 16  
 QUANTITY REJECTED: \_\_\_\_\_

THICKNESS ORDERED: 4.00x4.00  
 THICKNESS RECEIVED: 4.090x4.150  
 SHEET SIZE ORDERED: \_\_\_\_\_  
 SHEET SIZE RECEIVED: \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y N	
CORROSION	Y <input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y N	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>[Signature]</u> DATE: <u>15/11/16</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO30389

Purchase Order Date 11/6/2015

PO Print Date 11/6/2015

Page Number 1 of 8

**Order From :**

VC-COP001

**Ship To :** DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAXED**

**Contact Name**

**Vendor Phone** 905 669 9444

**Ship To Contact**

**Ship To Phone**

**Ship Via:** VENDOR'S TRUCK

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
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1	M174R0.750	17-4 round bar .750	11/16/2015 Yes 11/16/2015		12.00 f	\$5.33	\$63.90
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17-4PH/S17400/TYPE 630 SS ROUND BAR PER AMS 5643/ASTM A564  
GRAIN MUST BE ALONG LENGTH OF BAR. MINIMUM YIELD TENSILE STRENGTH = 100KSI  
MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI

**Line Total:** \$63.90

2	M304R0.375	304 ROUND BAR 0.375	11/16/2015 Yes 11/16/2015		24.00 f	\$1.46	\$35.00
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MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)

**Line Total:** \$35.00

**PO Instructions:** QUOTE NO. PEC ST-863656,  
PEC ST-865054

**Note:**

11/6/2015



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO30389

Purchase Order Date 11/6/2015

PO Print Date 11/6/2015

Page Number 2 of 8

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 905 669 9444  
  
Ship To Contact  
Ship To Phone  
Ship Via: VENDOR'S TRUCK  
Ship Acct:

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

3	M304RO.750 ✓	304 SS Roundbar .750	11/16/2015 Yes 11/16/2015	12.00 ✓ f	\$3.38	\$40.50
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MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)

Line Total: \$40.50

4	M304S18GA ✓	304/316 .050 Sheet	11/16/2015 Yes 11/16/2015	160.00 ✓ sf	\$3.64	\$582.50
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PURCHASE MATERIAL: AISI 304/316 SS SHEET  
ANNEALED  
SPECIFICATION: MIL-S-5059  
OR AMS 5513 (304)  
OR AMS 5524 (316)  
ORASTMA240  
OR ASME SA240

\$25-11-11

Line Total: \$582.50

PO Instructions: QUOTE NO. PEC ST-863656,  
PEC ST-865054

Note:

11/6/2015



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO30389

Purchase Order Date 11/6/2015

PO Print Date 11/6/2015

Page Number 3 of 8

**Order From :**

VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 905 669 9444

**Ship To Contact**

**Ship To Phone**

**Ship Via:** VENDOR'S TRUCK

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

FCA - (Free Carrier)

5	M304S24GA	304/316 .025 Sheet	11/16/2015	32.00	✓	\$2.97	\$95.00
			Yes	sf			
			11/16/2015				

PURCHASE MATERIAL: AISI 304/316 SS SHEET  
ANNEALED  
SPECIFICATION: MIL-S-5059  
OR AMS 5513 (304)  
OR AMS 5524 (316)  
ORASTMA240  
OR ASME SA240

**Line Total:** \$95.00

6	M6061T6B0.375X01.000	6061T6 BAR .375 x 1.00	11/16/2015	12.00		\$2.92	\$35.00
			Yes				
			11/16/2015				

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

**Line Total:** \$35.00

**PO Instructions:** QUOTE NO. PEC ST-863656,  
PEC ST-865054

**Note:**

11/6/2015



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO30389

Purchase Order Date 11/6/2015

PO Print Date 11/6/2015

Page Number 4 of 8

**Order From :** VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 905 669 9444

**Ship To Contact**

**Ship To Phone**

**Ship Via:** VENDOR'S TRUCK

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #** 10127-2607

**Terms** Net 30

**Currency** CAD

**FOB** FCA - (Free Carrier)

7	M6061T6B1.000X02.000	6061-T6 Bar 1.00 x 2.00	11/16/2015	12.00	\$5.44	\$65.25
			Yes	f		
			11/16/2015			

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

**Line Total:** \$65.25

8	M6061T6B1.500X02.500	6061-T6 Bar 1.50 x 2.50	11/16/2015	12.00	\$9.94	\$119.25
			Yes	f		
			11/16/2015			

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

**Line Total:** \$119.25

9	M6061T6B30000X01.500	6061-T6 Bar 3.00 x 1.50	11/16/2015	6.00	\$18.02	\$108.10
			Yes	f		
			11/16/2015			

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

**PO Instructions:** QUOTE NO. PEC ST-863656,  
PEC ST-865054

**Note:**

11/6/2015

2015-11-11





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO30389

Purchase Order Date 11/6/2015

PO Print Date 11/6/2015

Page Number 5 of 8

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
Ship To Contact		Customer Tax #	10127-2607
Ship To Phone		Terms	Net 30
Ship Via:	VENDOR'S TRUCK	Currency	CAD
Ship Acct:		FOB	FCA - (Free Carrier)

Line Total: \$108.10

10	M6061T6S.080	6061-T6 .080 Sheet	11/16/2015	96.00	✓	\$3.75	\$359.70
			Yes	sf			
			11/16/2015				

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER  
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027  
OR ASTM B209

Line Total: \$359.70

11	M7075T6B0.375X8.000	7075-T6 Plate 0.375" X 8.000", QQ-A 250/12	11/18/2015	FN	24.00	\$26.13	\$627.00
			Yes	f			
			11/18/2015				

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$627.00

PO Instructions: QUOTE NO. PEC ST-863656,  
PEC ST-865054

Note:

11/6/2015



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO30389**

Purchase Order Date 11/6/2015

PO Print Date 11/6/2015

Page Number 6 of 8

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 905 669 9444  
  
Ship To Contact  
Ship To Phone  
Ship Via: VENDOR'S TRUCK  
Ship Acct:

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

12	M7075T6B1.000X7.000	7075-T6 BAR 1.000" X 7.000"	11/18/2015	12.04	✓	\$38.41	\$462.50
			Yes	f			
			11/18/2015				

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$462.50

13	M7075T6B1.500X1.500	7075 T6 BAR 1.500 x 1.500	11/18/2015	22.00	✓	\$20.41	\$449.00
			Yes	f			
			11/18/2015				

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$449.00

2015-11-13

PO Instructions: QUOTE NO. PEC ST-863656,  
PEC ST-865054

Note:

11/6/2015



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO30389

Purchase Order Date 11/6/2015

PO Print Date 11/6/2015

Page Number 7 of 8

**Order From :**  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

VC-COP001

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**  
**Vendor Phone** 905 669 9444  
  
**Ship To Contact**  
**Ship To Phone**  
**Ship Via:** VENDOR'S TRUCK  
**Ship Acct:**

**Buyer** Chantal Lavoie  
**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** CAD  
**FOB** FCA - (Free Carrier)

14	M7075T6B3.500X02.000	7075-T6 BAR 3.500' X 2.000" (Cut into 51" pieces)	11/16/2015	17.00	\$45.81	\$778.80
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Yes

f

11/16/2015

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

NOTE: CUT 4 PCS AT 51", GRAIN DIRECTION ALONG 51"

**Line Total:** \$778.80

15	M7075T6B4.000X4.000	7075-T6 BAR 4.000" X 4.000"	11/16/2015 FN	16.00	\$111.00	\$1,776.00
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Yes

f

11/16/2015

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

NOTE: CUT 6 PCS AT 32", GRAIN DIRECTION ALONG 32"

**Line Total:** \$1,776.00

**PO Instructions:** QUOTE NO. PEC ST-863656,  
PEC ST-865054

**Note:**

11/6/2015



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO30389**

Purchase Order Date 11/6/2015

PO Print Date 11/6/2015

Page Number 8 of 8

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 905 669 9444

**Ship To Contact**

**Ship To Phone**

**Ship Via:** VENDOR'S TRUCK

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #** 10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

FCA - (Free Carrier)

16	M304B0.500X2.500	304 BAR .500 x 2.50	11/16/2015	12.00	\$18.25	\$219.00
			Yes	f		
			11/16/2015			

**Line Total:** \$219.00

17	71401-45	PROCUREMENT QUALITY CLAUSES	11/16/2015	1.00	\$0.00	\$0.00
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No

**Procurement Quality Clauses**

11/16/2015

A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

**Line Total:** \$0.00

**PO Total:** \$5,816.50

**PO Instructions:** QUOTE NO. PEC ST-863656,  
PEC ST-865054

**Note:** Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

**Change Nbr:** 2

**Change Date:** 11/6/2015